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BOX: PATENT APPLICATION

SIR:

Transmitted herewith for filing is the patent application (including Specification, Claims, and Abstract, 54 pages) of:

Inventors : Arkadiy L. Bomshteyn, Premila Rathnam, and Brij B. Saxena

For : BETULINOL DERIVATIVES

***If a CONTINUING APPLICATION, please mark where appropriate and supply the requisite information below and in a preliminary amendment:*

☐ continuation ☐ divisional ☐ Continuation-In-Part (CIP)
of prior application Serial No. _____

Prior application information: Examiner :
Art Unit :

Enclosed are:

- ☒ 1 sheet of informal drawings.
- ☐ Signed Combined Declaration and Power of Attorney (_____ pages).
- ☐ Copy of signed Combined Declaration and Power of Attorney (_____ pages) from a prior application (1.63(d) (for continuation/divisional).
- ☐ Signed statement deleting inventor(s) named in prior application (_____ pages) (1.63(d)(2) and 1.33(b)).
- ☐ Incorporation By Reference: The entire disclosure of the prior application, from which a copy of the oath or declaration is supplied herewith, is considered as being part of the disclosure of the enclosed application and is hereby incorporated by reference therein.
- ☐ Assignment (_____ pages) of the invention to _____.
- ☐ Assignment Transmittal Letter.
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- ☐ Preliminary Amendment (_____ pages).
- ☒ Information Disclosure Statement, form PTO-1449 (1 page) and 17 references.
- ☒ **UNSIGNED** Combined Declaration and Power of Attorney (2 pages).
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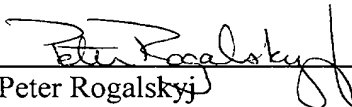
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TITLE: **BETULINOL DERIVATIVES**

INVENTORS: **Arkadiy L. Bomshteyn**
Premila Rathnam
Brij B. Saxena

DOCKET NO.: **19603/871 (CRF D-1792A)**

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BETULINOL DERIVATIVES

The present application claims the benefit of U.S. Provisional Patent Application Serial No. 60/048,621, filed June 4, 1997, which is hereby incorporated by
5 reference.

FIELD OF THE INVENTION

The present invention relates generally to betulinol derivatives and, in
10 particular, to betulinol-antibody conjugates and to methods for making and using these betulinol derivatives and betulinol-antibody conjugates.

BACKGROUND OF THE INVENTION

15 Betulinol is one of the more plentiful triterpenes, constituting up to 24 per cent of the outer bark of the white birch (Betula alba) and as much as 35 per cent of the outer bark and about 5 per cent of the inner bark of the Manchurian white birch (Betula platyphylla) (Hirota et al., J.S.C.I. Japan, 47:922 (1944)). It also occurs in the free state in the barks of the following trees: the yellow and black birch (Steiner, Mikrochemie,
20 Molisch-Festschrift, p. 405 (1936)), Corylus avellana, Carpinus betulus (Feinberg et al., Monatsh, 44:261 (1924); Brunner et al., Monatsh, 63:368 (1934); and Brunner et al., Monatsh, 64:21 (1934)), and Lophopetalum toxicum (Dieterle et al., Arch. Pharm., 271:264 (1933)). The exudate from the bark of Trochodendron aralioides, which constitutes Japanese bird-lime, contains betulin palmitate (Shishido et al., J.S.C.I. Japan,
25 45:436 (1942)). Betulin has also been isolated from rosehips (Zimmermann, Helv. Chim. Acta, 27:332 (1944)) and from the seeds of Zizyphus vulgaris Lamarck var. spinousus Bunge (Rhamnaceae) (Kawaguti et al., J. Pharm. Soc. Japan, 60:343 (1940)). Ruhemann et al., Brennstoff-Ch., 13:341 (1932) discloses the presence of betulin, allobetulin, and an
30 "oxyallobetulin" in the saponifiable portion of a benzene-alcohol extract of mid-German brown coal. In addition, the following group of lupon-row derivatives from the birch cortex extract have been identified: (a) betulinol, (b) betulinic acid, (c) betulin aldehyde,

(d) betulonic acid, and (e) betulon aldehyde (Rimpler et al., Arch. Pharm. Und. Ber. Dtsh. Ppharmaz Jes, 299:422-428 (1995); Lindgren et al., Acta Chem., 20:720 (1966); and Jaaskelainen, P. Papperi Ja Puu-Papper Och Tra., 63:599-603 (1989)).

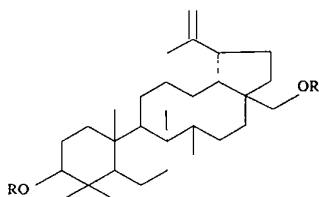
Birch tree cortex-extracted betulinol was first mentioned as an antiseptic in
5 1899. Subsequently, compounds singled out from extracts of Hyptis emory and Alnus oregonu, identified as pentacyclic styrenes and their derivatives, were shown to inhibit carcinosarcoma growth (Sheth et al., J. Pharm. Sci., 61:1819 (1972) and Sheth et al., J. Pharm. Sci., 62:139-140 (1973)). It has been suggested that betulinic acid is the main anti-tumor agent in the mixture of terpenoids (Tomas et al., Planta Medicina, 54:266-267
10 (1988) and Ahmat et al., J. Indian Chem. Soc., 61:92-93 (1964)). In particular betulinic acid showed cytotoxic activity against carcinoma cell line CO-115 of the large intestine (LD 50 = 0.375 mg/ml) (Ukkonen et al., Birch bark extractive kemia kemi, 6:217 (1979)).

The use of chemotherapeutic agents in the treatment of a variety of cancers has become a well established part of cancer treatment regimens, especially where the
15 disease has progressed to an advanced stage. However, these chemotherapeutic agents act not only on malignant cells but have adverse effects on non-target cells as well, particularly on the rapidly proliferating cells of the gastrointestinal tract and bone marrow. When employed in the high concentrations frequently required to be effective in killing cancer cells, these cytotoxic drugs give rise to undesirable and frequently severe
20 side effects. Although the concept of site-directed chemotherapy is quite old, only a small number of anti-neoplastic drugs and toxins have been successfully coupled to monoclonal and polyclonal antibodies.

Therefore, a need continues to exist for chemotherapeutic agents and, in particular, for site-directed chemotherapeutic agents. The present invention is directed to
25 meeting this need.

SUMMARY OF THE INVENTION

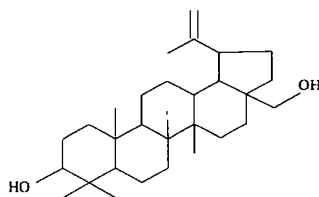
The present invention relates to a diether having the formula:



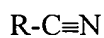
wherein R is an alkyl group.

The present invention also relates to a method for preparing the diether.

The method includes alkylating a dialcohol having the formula:



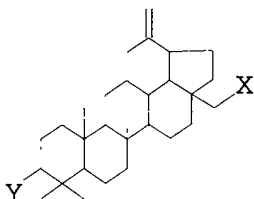
with a nitrile having the formula:



under conditions effective to form the diether.

In another aspect, the present invention further relates to a method of preparing betulonic aldehyde. The method includes oxidizing betulinal with chromium anhydride in acetone in the presence of sulfuric acid under conditions effective to produce betulonic aldehyde.

In still another aspect, the present invention relates to a compound having the formula:



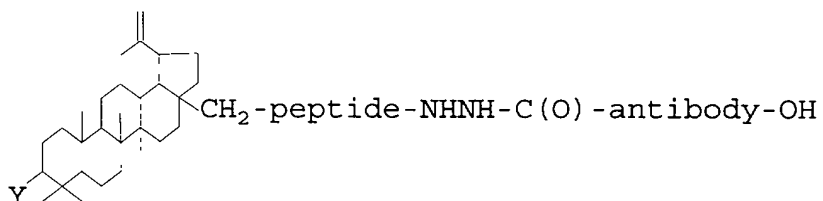
wherein

X or Y is a -peptide-Q moiety and the other of X and Y is a hydroxy group, an alkoxy group, an alkanoyloxy group, or a -peptide-Q moiety;

Q is a hydroxy group, a -NHNH₂ moiety, an -NHNH-C(O)CH₂Hal moiety, an -antibody-OH moiety, or an -NHNH-C(O)-antibody-OH moiety; and

Hal is a halogen.

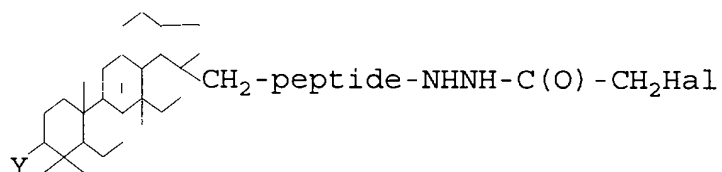
The present invention is also related to a method of producing a betulinol-antibody conjugate having the formula:



wherein

Y is a hydroxy group, an alkoxy group, or an alkanoyloxy group

The method includes converting a haloacetylhydrazide having the formula:



wherein

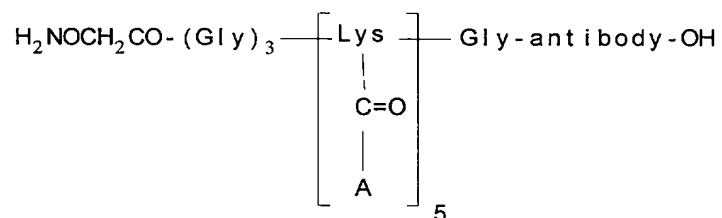
Hal is a halogen

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with an antibody having the formula H-antibody-OH under conditions effective to produce the betulinol-antibody conjugate.

The present invention, in yet another aspect thereof, relates to a betulinol-antibody conjugate having the formula:

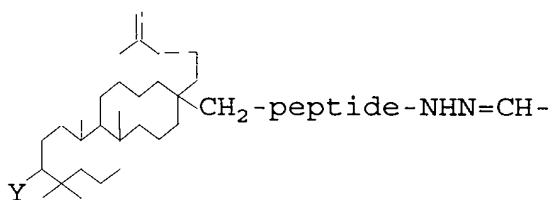
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wherein

A are independently selected from the group consisting of a -CHO moiety and a moiety having the formula:

15

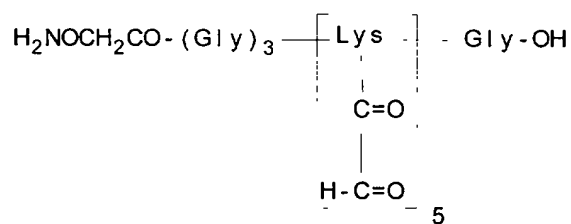


provided that at least one of A is not -CHO; and

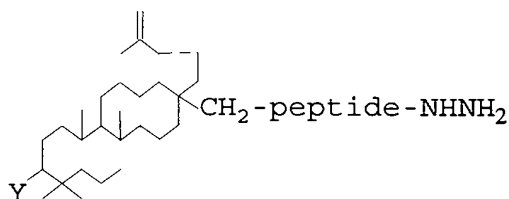
20

Y is a hydroxy group, an alkoxy group, or an alkanoyloxy group.

The present invention also relates to a method of producing the betulinol-antibody conjugate described in the preceding paragraph. The method includes converting a carrier molecule having the formula:

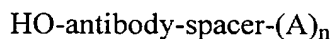


with a hydrazide having the formula:



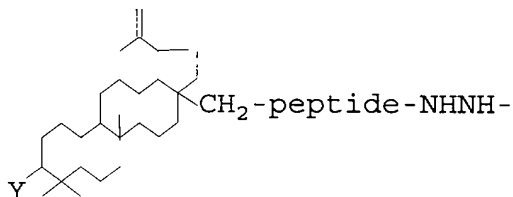
and an antibody having the formula H-antibody-OH under conditions effective to produce the betulinol-antibody conjugate.

In yet another aspect, the present invention relates to a betulinol-antibody conjugate having the formula:



wherein

A is a moiety having the formula:



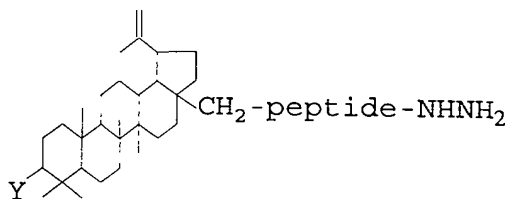
Y is a hydroxy group, an alkoxy group, or an alkanoyloxy group; and

n is an integer from 1 to 100.

5

The present invention also relates to a method of producing the betulinol-antibody conjugate described in the preceding paragraph. A crosslinker having a first reactive terminus and one or more second reactive termini is provided. An antibody is reacted with the first reactive terminus, and a hydrazide having the formula:

10



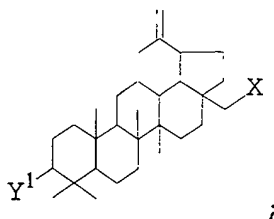
is reacted with one or more of the one or more second reactive termini under conditions effective to produce the betulinol-antibody conjugate.

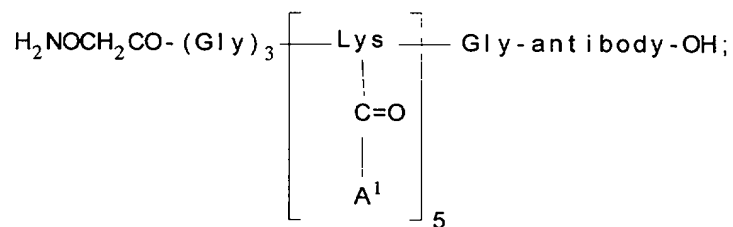
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The compounds, diethers, and betulinol-antibody conjugates of the present invention can be used to treat patients suffering from cancer.

More particularly, in yet another aspect thereof, the present invention relates to method of treating cancer. The method includes administering to a cancer patient an effective amount of a compound. The compound is selected from the group consisting of betulonic aldehyde and compounds having the formulae:

20



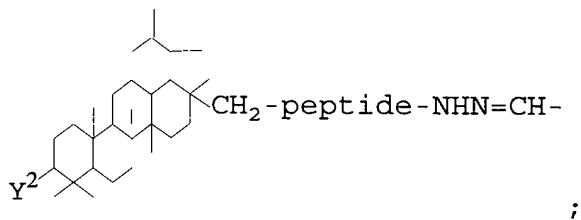


and

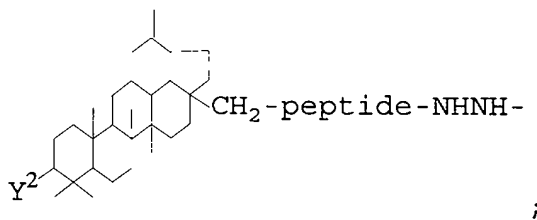


wherein

A^1 is a moiety having the formula:



A^2 is a moiety having the formula:



n is an integer from 1 to 100;

X and Y^1 are each independently selected from the group consisting of a hydroxy group, an alkoxy group, an alkanoyloxy group, and a -peptide-NHNH-C(O)-antibody-OH moiety;

20 Y^2 is selected from the group consisting of a hydroxy group, an alkoxy group, and an alkanoyloxy group; and

HO-antibody-H is an antibody targeted to a site to be treated in the patient.

BRIEF DESCRIPTION OF THE DRAWING

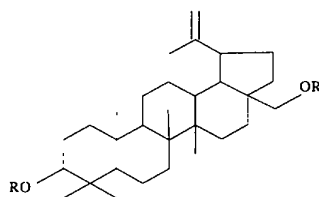
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Figure 1 is a schematic flow diagram depicting a process for producing betulinol.

DETAILED DESCRIPTION OF THE INVENTION

10

The present invention relates to a diether having the formula:



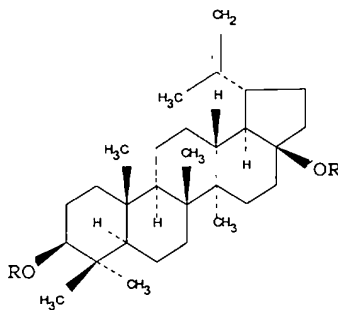
15

R is an alkyl group. R can be an unsubstituted alkyl, or it can be substituted with any number and combination of known substituents, such as sulfo, carboxy, cyano, halogen (e.g., fluoro, chloro), hydroxyl, alkenyl (e.g., allyl, 2-carboxy-allyl), alkoxy (e.g., methoxy, ethoxy), aryl (e.g., phenyl, p-sulfophenyl), aryloxy (e.g., phenyloxy), carboxylate (e.g., methoxycarbonyl, ethoxycarbonyl), acyloxy (e.g., acetyloxy), acyl (e.g., acetyl, propionyl), amino (including unsubstituted-monosubstituted-, and disubstituted-amino as well as cyclic amino groups (such as piperidino and morpholino) and the like. The alkyl group can be linear, branched, or cyclic. Illustrative examples of suitable alkyl groups include, methyl, ethyl, n-propyl, isopropyl, n-butyl, isobutyl, tert-butyl, n-pentyl, neopentyl, cyclopentyl, n-hexyl, and cyclohexyl. Preferably R is methyl, in which case the diether is betulinol dimethyl ether (also designated as "cornelon").

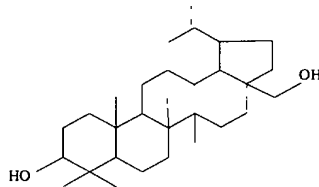
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The diether of the present invention has a number of optically active carbon atoms. It is preferred that the diether be optically pure, and it is yet more preferred

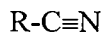
that each of the chiral centers in the diether have the conformation of that of naturally occurring betulinol as shown in the formula below:



The diether can be prepared in a variety of ways. One particularly preferred preparative method, a method to which the present invention also relates, includes alkylating a dialcohol having the formula:



with a nitrile having the formula:



The dialcohol starting material for this reaction can be betulinol, such as betulinol isolated from natural products. Methods for isolating betulinol from a variety of sources are well known. For example, betulinol can be isolated from the outer layer of the bark of the white birch tree Betula alba by sublimation (Lowitz, Crell's Annalen, 1:312 (1788) and Mason, Silliman's Am. J., 20:282 (1831), which are hereby incorporated by reference) or by extraction with an alcohol, such as ethanol (Hunefeld, J. Prakt. Chem., 7:53 (1836) and Hess, Poggendorff's Annalen, 46:319 (1839), which are hereby incorporated by reference). Other sources of betulinol and methods for its isolation and

purification have been described in, for example, Sheth et al., J. Pharm. Sci., 61:1819 (1972) (raw vegetables and extracts of Hyptis emory) and Sheth et al., J. Pharm. Sci., 62:139-140 (1973) (Alnus oregonu), which are hereby incorporated by reference.

In a preferred method, betulinol is isolated from the non-saponifiable substance of floral soap, such as, for example, by the method depicted in Figure 1. Briefly, the crushed initial leaf wood and components of a sulfate boiling procedure (NaOH, Na₂SO₄, Na₂S₂O₃, Na₂SO₃) are lodged to a boiling pot in a batch or continuous process. Under the temperature of 110°C to 120°C and, optionally, at increased pressure, lignin (the component of wood) dissolves. Crude cellulose is derived from the pulping liquor which is composed of lignin, cellulose, and black buck. Black buck is a composition of black buck with salts of tall acid and non-saponifiable substances. The crude cellulose is used in paper production, whereas the sulfate soap is separated from the black buck by centrifugation or by a settling process. Treatment of the sulfate soap with sulfuric acid produces tall oil. The non-saponifiable substances are separated as crude betulinol. Recrystallization of the crude betulinol, such as from acetone, ethyl acetate, isopropanol, butanol, ethanol, and the like, yields pure betulinol. The black buck residue present after centrifugation or settling can be advantageously recycled as shown in Figure 1.

Although the purity of the betulinol used as the starting material in the synthesis of the diether is not critical to the practice of the present invention, it is preferred that betulinol having a purity of at least 92-94% and a melting point of 241-243 °C be used. Betulinol having these properties can be obtained using the preferred isolation and purification methods described above.

Once the dialcohol is provided, it is alkylated with a nitrile having the formula R-C≡N. The identity of the nitrile used depends on the identity of the R groups desired in the diether. For example, where betulinol dimethyl ether is desired, the nitrile is acetonitrile. Other nitriles suitable for use in preparing other diethers include propionyl nitrile, butyryl nitrile, pentanoyl nitrile, hexanoyl nitrile, benzylacetonitrile, and the like. Preferably the dialcohol and nitrile are present in at least a 1:2 molar ratio, more preferably, in a molar ratio of from about 1:20 to 1:60, and, most preferably, in a molar ratio of about 1:40. The reaction can be carried out without the use of a solvent in the

case where the nitrile is a liquid in which the dialcohol is soluble, such as is the case where the nitrile is acetonitrile. In the case where the nitrile is a solid or a liquid in which the dialcohol fails to dissolve, the reaction can be carried out in a reaction solvent, preferably one in which both the dialcohol and the nitrile are appreciably soluble and with which neither reacts. Suitable solvents include, for example, ketone solvents, such as acetone, and chlorinated hydrocarbon solvents, such as methylene chloride and chloroform. The reaction can be carried out at a temperature from about room temperature to about the reflux temperature of the nitrile or the reaction solvent, preferably, from about 30°C to about 70°C, and, more preferably, at about 50°C. The duration of the reaction depends, in large measure, on the reactivity of the nitrile, the concentration of the reactants, and other factors. Typically, the reaction is carried out for a period of time from about 5 minutes to about 12 hours, preferably, from about 5 minutes to about 1 hour, and, more preferably, about 20 minutes.

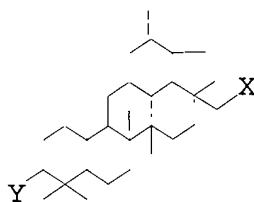
Following the reaction, the diether is isolated. In cases where the diether is insoluble in the reaction medium (i.e., in the nitrile or in the reaction solvent), isolation is best carried out by filtering the precipitated diether, preferably after cooling the reaction mixture. In other cases, the diether can be separated, as an oil or as a precipitate, by addition of a solvent to the reaction mixture of a solvent in which the diether lacks appreciable solubility, typically an alkane, such as petroleum ether, or an ether, such as diethyl ether.

Once the diether is isolated from the reaction mixture, it can be purified, for example, by washing with a solvent, such as acetone, acetonitrile, methanol, and the like. Further purification can be carried out by standard techniques, such as recrystallization or chromatography.

The present invention also relates to a method for preparing betulonic aldehyde. The method starts with betulinol, provided, for example, by the methods described above in connection with preparing the diether of the present invention. Betulinol is then oxidized with chromium anhydride in acetone in the presence of sulfuric acid. In a preferred method, betulinol is first dissolved in acetone, preferably in a weight ratio of from about 1:50 to about 1:200, and more preferably in a weight ratio of from about 1:100 to about 1:110. A mixture of sulfuric acid and chromic anhydride, preferably

having a sulfuric acid:chromic anhydride volume ratio of from about 1:2 to about 2:1, more preferably from about 9:10 to about 10:9, and most preferably about 1:1, is then added. The reaction is allowed to proceed at a temperature of from about room temperature to about the reflux temperature of the acetone, preferably at the reflux temperature of the acetone, for from about 15 minutes to about 24 hours, preferably from about 1 hour to about 4 hours, more preferably from about 2.5 to about 3 hours. The reaction can then be worked up by standard procedures to isolate the resulting betulonic aldehyde product. Typically, the reaction mixture is cooled, water is added to it to produce a sediment containing the product, and the sediment is filtered and washed with water to remove residual sulfuric acid. If desired, the filtered betulonic aldehyde can be purified, such as by recrystallization or chromatography, preferably by recrystallization from an alcohol, such as ethanol, isopropanol, or butanol.

The present invention also relates to a compound having the formula:



One of X or Y is a -peptide-Q moiety and the other of X and Y is a hydroxy group, an alkoxy group, an alkanoyloxy group, or a -peptide-Q moiety.

Alkoxy groups have the general formula -OR, where R is an alkyl group, defined and illustrated as it was above in connection with the diether of the present invention. For example, suitable alkoxy groups include methoxy, ethoxy, propoxy (including n-propoxy and iso-propoxy), butoxy, pentoxy, and hexoxy (including n-hexoxy and cyclohexoxy). Alkanoyloxy group include those having the general formula -OC(O)R, where R is an alkyl group, defined and illustrated as it was above in connection with the diether of the present invention. For example, suitable alkoxy groups include acetoxo, propionyloxy (including n-propionyloxy and iso-propionyloxy), butanoyloxy, pentanoyloxy, and hexanoyloxy (including n-hexanoyloxy and cyclohexanoyloxy).

As used herein, -peptide- means the diradical of a peptide having the formula H-peptide-OH, where -H denotes the peptide's amino terminus and -OH denotes the peptide's carboxy terminus. The peptide is bonded to the -CH₂ group of the betulinol ring structure through its amino terminus. Although the peptide can be made of any amino acid sequence and any number of amino acid residues, it is preferred that the peptide be a tetrapeptide, particularly -Leu-Ala-Leu-Ala-, or a pentapeptide, particularly -Gly-Ala-Leu-Gly-Leu-.

Q can be a hydroxy group, an -NHNH₂ moiety, an -NHNH-C(O)CH₂Hal moiety, an -antibody-OH moiety, or an -NHNH-C(O)-antibody-OH moiety.

As used herein, -antibody-OH is a radical form of an antibody having the formula H-antibody-OH, where the H- denotes the amino terminus and the -OH denotes the carboxy terminus of the antibody. Thus, the antibody is bound to the -peptide- moiety or to the -peptide-NHNHC(O)- moiety through its amino terminus.

The preferred type of antibody for use in the invention is an immunoglobulin which is a gammaglobulin. IgG, IgA, IgE, and IgM subclasses are particularly preferred. Some representative immunoglobulins are monoclonal or polyclonal antibodies to human or animal tumor associated antigens; human B- and T-cell antigens; human Ia antigens; viral, fungal and bacterial antigens; and cells involved in human inflammatory or allergic reactions.

Preferred antibodies to human or animal tumor associated antigens include: Ig from goats or sheep immunized with carcinoembryonic antigen; Ig from rabbit antiacute lymphoblastic leukemia serum; Ig from various primate antisera raised against acute lymphoblastic leukemia, acute myeloblastic leukemia, chronic lymphoblastic leukemia and chronic granulocytic leukemia; Ig from goats or sheep immunized with lung carcinoma cells, or cellular fractions; monoclonal Ig from mouse hybridomas secreting anti-human colorectal carcinoma antibodies; monoclonal Ig from mouse hybridomas secreting anti-human melanoma antibodies; monoclonal Ig from mouse hybridomas that secrete antibodies reacting with human leukemia cells; monoclonal Ig from mouse hybridomas secreting antibodies reacting with human neuroblastoma cells; monoclonal Ig from mouse hybridomas secreting antibodies reacting with human breast cancer antigens; monoclonal Ig from mouse hybridomas secreting antibodies reacting with human ovarian

carcinoma cells; monoclonal Ig from mouse hybridomas secreting antibodies reacting with human osteosarcoma cells, with human pancreatic carcinoma cells, with human prostatic carcinoma cells etc.; monoclonal Ig from mouse hybridomas secreting antibodies to adenocarcinomas including lung, renal, breast and pancreas; monoclonal Ig from mouse hybridomas secreting antibodies reacting with human squamous carcinoma cells; monoclonal Ig from human hybridomas (hybridomas which secrete antibodies to the human tumor associated antigen including, but not limited to, those monoclonals mentioned above; any antibody or fragment thereof that contains carbohydrate in either the light or heavy chain; monoclonal Ig from rat, hamster, or other mammalian species not specifically mentioned above; and Ig from hybridomas which secrete antibodies to human tumor associated antigens including, but not limited to, those mentioned above.

Antibody is also meant to include immunoglobulin fragments Ig', referred to also as Fab, Fab', F(ab')₂, and IgM monomer derived from an antibody, for example, by proteolytic enzyme digestion with, for example, pepsin or papain, or by reductive alkylation. Procedures for preparing these antibody fragments are described in Parham, J. Immunology, 131:2895 (1983); Lamoyi et al., J. Immunological Methods, 56:235 (1983); Parham, J. Immunological Methods, 53:133 (1982); and Matthew et al., J. Immunological Methods, 50:239 (1982), which are hereby incorporated by reference.

A large number of monoclonal antibodies which are reactive against various tumors or which recognize antigens on the surface of or otherwise associated with tumor cells are known. Illustrative antibodies are provided in Table 1, along with references which further describe the antibody and which are hereby incorporated by reference.

Table 1

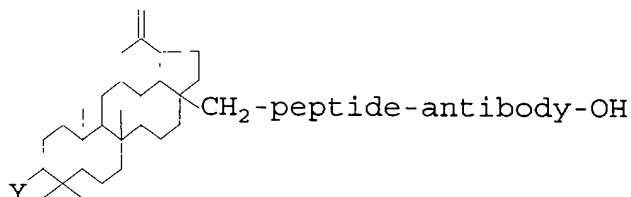
Tumor	MoAb	Reference
Lung	KS1/4 534,F8;604A9	Varki et al., <u>Cancer Res.</u> , 44:681 (1984) Cuttitta et al., in Wright, ed., <u>Monoclonal Antibodies and Cancer</u> , New York:Marcel Dekker, Inc., p. 161 (1984)
Squamous Lung Cancer	G1, LuCa2, LuCa3, LuCa4	Kyoizumi et al., <u>Cancer Res.</u> , 45:3274 (1985)
Small Cell Lung Cancer	TFS-2	Okabe et al., <u>Cancer Res.</u> , 45:1930 (1985)
Colon	11,285.14 14,95.55 NS-31-22, NS-10, NS-19-9, NS-33a, NS-52a, 17-1A	Rowland et al., <u>Cancer Immunol. Immunother.</u> , 19:1 (1985) Steplewski et al., <u>Cancer Res.</u> , 41:2723 (1981)
Melanoma	9.2.27 p97 R24	Bumol et al., <u>Proc. Natl. Acad. Sci. (USA)</u> , 79:1245 (1982) Hellstrom et al., in Wright, ed., <u>Monoclonal Antibodies and Cancer</u> , New York:Marcel Dekker, Inc., p. 31 (1984) Dippold et al., <u>Proc. Nat'l Acad. Sci. (USA)</u> , 77:6114 (1980)
Neuroblastoma	P1 153/3 MIN 1 UJ13A	Kennet et al., <u>Science</u> , 203:1120 (1979) Hellstrom et al., in Wright, ed., <u>Monoclonal Antibodies and Cancer</u> , New York:Marcel Dekker, Inc., p. 31 (1984) Goldman et al., <u>Pediatrics</u> , 105:252, 1984.
Glioma	BF7, GE2, CG12	de Tribolet et al., in Wright, ed., <u>Monoclonal Antibodies and Cancer</u> , New York:Marcel Dekker, Inc., p. 81 (1984)
Breast	B6.2, B72.3	Colcher et al., in Wright, ed., <u>Monoclonal Antibodies and Cancer</u> , New York:Marcel Dekker, Inc., p. 121 (1984)
Osteogenic Sarcoma Leukemia	791T/48, 791T/36 CALL 2 anti-idiotypic	Embleton, in Wright, ed., <u>Monoclonal Antibodies and Cancer</u> , New York:Marcel Dekker, Inc., p. 181 (1984) and Teng et al., <u>Lancet</u> , 1:1 (1982). Miller et al., <u>N. Eng. J. Med.</u> , 306:517 (1982)
Ovary	D83.21, P6.2, Turp-27	Starling et al., in Wright, ed., <u>Monoclonal Antibodies and Cancer</u> , New York:Marcel Dekker, Inc., p. 253 (1984)
Renal	A6H, D5D	Lange et al., <u>Surgery</u> , 98:143 (1985)

Preferred conjugates are those prepared from monoclonal antibodies,

- 5 especially those which recognize human cancer cells such as adenocarcinoma, squamous cell carcinoma, transitional cell carcinoma, melanoma, neuroblastoma, small cell carcinoma, leukemia, lymphoma, and sarcoma.

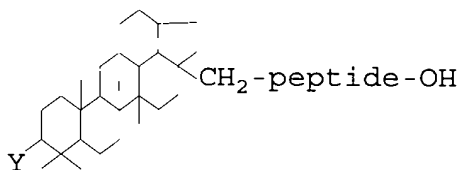
Methods for preparing antibodies and monoclonal antibodies to particular haptenic or antigenic target substrates are described in Goding, Monoclonal Antibodies: Principles and Practice, 2nd. ed., New York:Academic Press, (1986); Kennett et al., Monoclonal Antibodies, New York:Plenum Press (1980); U.S. Patent. No. 4,423,147 to Secher et al.; U.S. Patent No. 4,381,292 to Bieber et al.; U.S. Patent No. 4,363,799 to Kung et al.; U.S. Patent No. 4,350,683 to Galfre et al.; U.S. Patent No. 4,127,124 to Claggett et al., which are hereby incorporated by reference.

In particular, the present invention relates to a betulinol-antibody conjugate having the formula:



where Y is a hydroxy group, an alkoxy group, or an alkanoyloxy group.

The betulinol-antibody conjugate described in the preceding paragraph is not limited by its method of preparation. One particularly preferred method for preparing the betulinol-antibody conjugate described in the preceding paragraph includes converting a betulinol-peptide derivative having the formula:



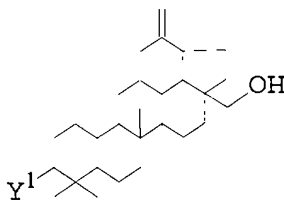
to the betulinol-antibody conjugate with an antibody having the formula H-antibody-OH. The reaction is carried out under conditions effective for formation of a covalent peptide bond between the amino terminus of the antibody and the carboxy terminus of the peptide. Typically, the reaction is carried out using a betulinol-peptide

derivative:antibody molar ratio of from about 1:1 to about 100:1; in an inert solvent, such

as dimethylformamide; and under mild conditions, such as by gently stirring the reaction mixture at a reduced temperature, preferably from about 0°C to about 10°C, more preferably about 4°C, for from about 1 hour to about 10 days, preferably for about 3 days. Catalysts typically used in peptide bond formation reactions, such as N,N'-
5 dicyclohexylcarbodiimide ("DCC"), can be used, preferably in a molar amount approximately equal to that of the betulinol-peptide present.

Following the reaction, the crude betulinol-antibody conjugate is isolated, such as by adding water to the reaction mixture to precipitate the product and then filtering the precipitate. Purification of the precipitate can be effected, for example, by
10 chromatography using an appropriate stationary phase, such as silica gel, and a suitable solvent, such as a 4:1 to 1:1 (volume ratio) mixture of chloroform and methanol.

The betulinol-peptide derivative used to produce the betulinol-antibody conjugate can be prepared, for example, from a compound having the formula:



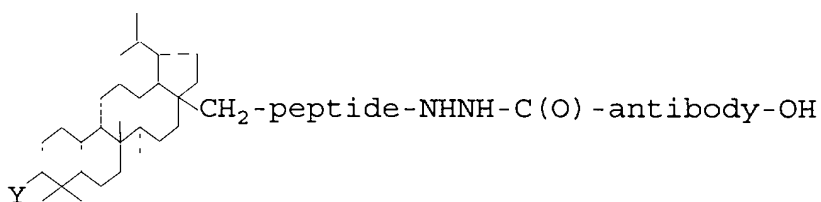
15 by converting the compound with a peptide having the formula H-peptide-OH.

The reaction is carried out under conditions effective for formation of a covalent bond between the amino terminus of the peptide and the betulinol hydroxy
20 group. Typically, the reaction is carried out using a betulinol compound:antibody molar ratio of about 50:1; in an inert solvent, such as dimethylformamide; and under mild conditions, such as by gently stirring the reaction mixture at a reduced temperature, preferably from about 0°C to about 10°C, more preferably about 4°C, for from about 1 hour to about 10 days, preferably for about 3 days. Catalysts typically used in peptide
25 bond formation reactions, such as DCC, can be used, preferably in a molar amount approximately equal to the molar amount of betulinol compound present.

Following the reaction, the crude betulinol-peptide can be isolated, for example, by adding water to the reaction mixture to precipitate the product and then

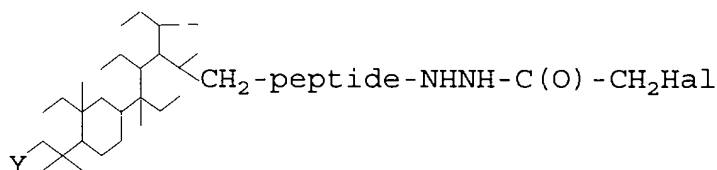
filtering the precipitate. Purification of the precipitate can be effected, for example, by chromatography using an appropriate stationary phase, such as silica gel, and a suitable solvent, such as a 4:1 to 1:1 (volume ratio) mixture of chloroform and methanol.

5 The present invention also relates to a betulinol-antibody conjugate having the formula:



where Y is a hydroxy group, an alkoxy group, or an alkanoyloxy group.

10 The betulinol-antibody conjugate described in the preceding paragraph is not limited by its method of preparation. However, in one particularly preferred method for preparing the betulinol-antibody conjugate, a haloacetylhydrazide having the formula:



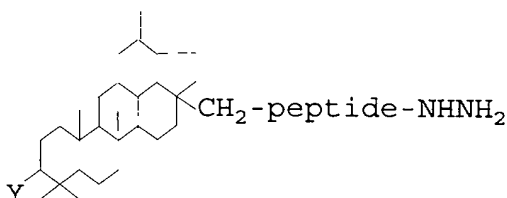
15 is converted with an antibody having the formula H-antibody-OH under conditions effective to produce the betulinol-antibody conjugate. Hal denotes a halogen atom, such as a chlorine, a bromine, or, preferably, an iodine.

20 The reaction is carried out under conditions effective for formation of a covalent bond between the amino terminus of the antibody and the NHNHC(O)- moiety. Typically, the reaction is carried out by mixing the haloacetylhydrazide, dissolved in an appropriate solvent, such as DMF, with the antibody, dissolved in an appropriate solvent, such as aqueous buffer. One particularly useful buffer for dissolving the antibody is 0.1 M Tris-HCl buffer, adjusted to a pH of 8 and containing 0.1 M NaCl. The concentrations
25 of the haloacetylhydrazide and antibody in their respective solvents and the amounts of

the two solutions employed are selected so that a haloacetylhydrazide:antibody molar ratio of about 1:1 is achieved upon mixing of the two solutions. The conversion can be carried out under mild conditions, such as by gently stirring the reaction mixture at a temperature from about 0°C to about 70°C, preferably from about 20°C to about 30°C, more preferably at about 4°C, for from about 1 hour to about 10 days, preferably for about 17 hours.

Following the reaction, the crude betulinol-antibody conjugate is isolated, such as by dialyzing the crude betulinol-antibody conjugate against phosphate buffer, preferably 10 mM, pH 7.2 phosphate buffer containing 0.14 M NaCl. Purification of the isolated betulinol-antibody conjugate can be effected, for example, by chromatography.

The haloacetylhydrazide used to produce the betulinol-antibody conjugate can be prepared by providing a hydrazide having the formula:

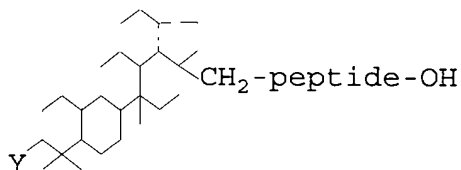


and converting the hydrazide with a p-nitrophenyl haloacetate under conditions effective to produce the haloacetylhydrazide. Nitrophenyl haloacetates suitable for use in this preparative method include p-nitrophenyl chloroacetate, p-nitrophenyl bromoacetate, and, preferably, p-nitrophenyl iodoacetate. The reaction is preferably carried out in a reaction solvent in which both the hydrazide and the p-nitrophenyl haloacetate are soluble, such as DMF or a chlorinated hydrocarbon, such as chloroform. Typically, the hydrazide and the p-nitrophenyl haloacetate are mixed in the reaction solvent, preferably in a hydrazide:p-nitrophenyl haloacetate molar ratio of from about 2:1 to about 1:2, more preferably about 1:1. The reaction mixture is stirred gently, preferably in the dark, at a temperature from about 10°C to about 100°C, preferably at about room temperature, for a period of time ranging from 1 hour to 3 days, preferably for about 19 hours.

Following the reaction, the crude haloacetylhydrazide is precipitated, preferably after cooling, such as by addition of a solvent, such as ethyl acetate, which

reduces the solubility of the haloacetylhydrazide product in the reaction mixture. The precipitate can be collected by any suitable means, such as by filtration or centrifugation. Purification of the precipitate can be effected, for example, by chromatography or recrystallization, but is generally not necessary.

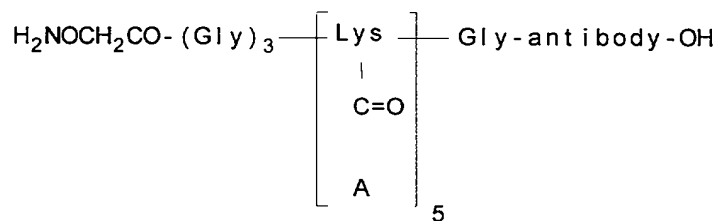
5 The hydrazide used in the above-described preparation of haloacetylhydrazide can be produced by providing a betulinol-peptide having the formula:



10 prepared, for example, in accordance with the method described above. The hydrazide preparative method further includes converting the betulinol-peptide with hydrazine hydrate under conditions effective to produce the hydrazide. The reaction is preferably carried out in a reaction solvent in which both hydrazine hydrate and the betulinol-peptide are soluble, such as DMF or a chlorinated hydrocarbon, such as chloroform. Typically, the hydrazine hydrate and the betulinol-peptide are mixed in the reaction solvent, preferably in a hydrazine hydrate:betulinol-peptide molar ratio of from about 2:1 to about 1:2, more preferably about 1:1. The reaction mixture is stirred, preferably at a temperature from about 10°C to about 100°C, more preferably at about room temperature, for a period of time ranging from 12 hours to about 10 days, preferably for about 5 days.

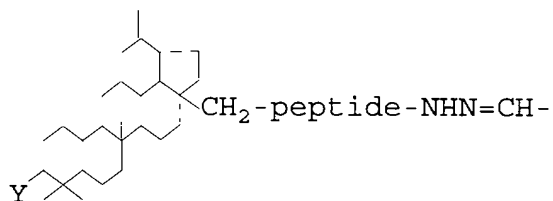
20 Following the reaction, the crude hydrazide is precipitated, preferably after cooling, such as by addition of a solvent, such as ethyl alcohol, which reduces the solubility of the hydrazide product in the reaction mixture. The precipitate can be collected by any suitable means, such as by filtration or centrifugation. Purification of the precipitate can be effected, for example, by chromatography or recrystallization, but is generally not necessary.

25 The present invention also provides a betulinol-antibody conjugate having the formula:



A are independently selected from an aldehyde group or a moiety having the formula:

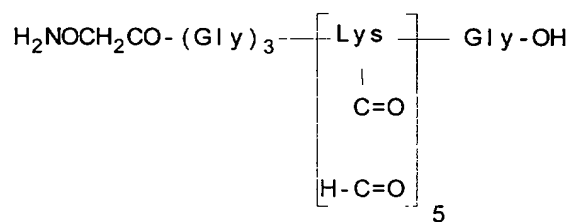
5



provided that at least one of A is not an aldehyde group. Y can be a hydroxy group, an alkoxy group, or an alkanoyloxy group.

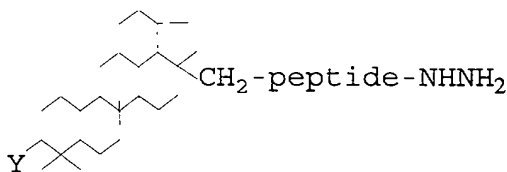
10

The betulinol-antibody conjugate described in the preceding paragraph can be made by providing a carrier molecule having the formula:



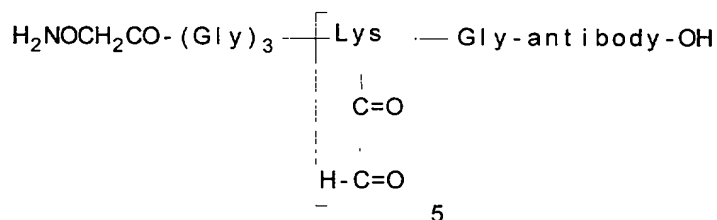
15

The carrier molecule is then converted with a hydrazide having the formula:



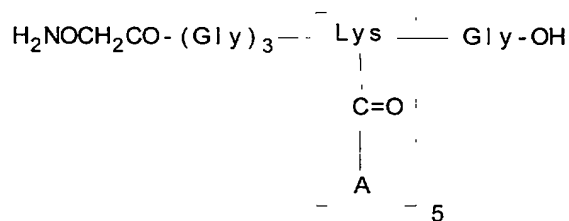
and with an antibody having the formula H-antibody-OH under conditions effective to produce the betulinol-antibody conjugate.

The order of reaction is not critical to the practice of the present invention. For example, the carrier molecule can be reacted with the antibody under conditions effective to produce an antibody-bound carrier molecule having the formula:

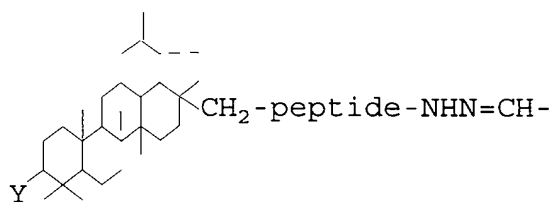


The antibody-bound carrier molecule is then reacted with the hydrazide under conditions effective to produce the betulinol-antibody conjugate.

Alternatively, the carrier molecule can be reacted with the hydrazide under conditions effective to produce a betulinol-bound carrier molecule having the formula:



where at least one A is a moiety having the formula:



The betulinol-bound carrier molecule is then reacted with the antibody under conditions effective to produce the betulinol-antibody conjugate.

In either case, reaction of the antibody with the Gly residue of the carrier molecule or betulinol-bound carrier molecule can be carried out under conditions effective for formation of a covalent peptide bond between the amino terminus of the antibody and the carboxy group of the Gly residue. Typically, the reaction is carried out using a carrier molecule:antibody molar ratio of from about 1:1 to about 10:1; in an inert solvent, such as dimethylformamide; and under mild conditions, such as by gently stirring the reaction mixture at a reduced temperature, preferably from about 0°C to about 10°C, more preferably about 4°C, for from about 1 hour to about 10 days, preferably for about 3 days. Catalysts typically used in peptide bond formation reactions, such as DCC, can be used, preferably in a molar amount approximately equal to that of the antibody present.

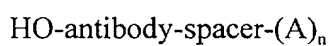
Following the reaction, the crude antibody-bound carrier molecule product or the crude betulinol-antibody conjugate product is isolated, such as by adding water to the reaction mixture to precipitate the product and then filtering the precipitate. Purification of the precipitate can be effected, for example, chromatographically using an appropriate stationary phase, such as silica gel, and solvent such as a 4:1 to 1:1 (volume ratio) mixture of chloroform and methanol.

Reaction of the aldehyde group on the carrier molecule or on the antibody-bound carrier molecule with the hydrazide is best carried out under conditions which are conducive for the formation of hydrazone bonds. The number of aldehyde residues which react with hydrazide (and, thus, the number of A moieties attached to the carrier molecule) depends primarily on the molar ratio of hydrazide to carrier molecule. Suitable hydrazide:carrier molecule molar ratios range from about 1:1 to about 20:1. The reaction is carried out in an inert solvent, such as DMF by stirring the reaction mixture at a temperature from about 15°C to about 35°C, preferably about 25°C, for from about 10 hours to about 6 days, preferably for about 5 days. Further details regarding this reaction are described, for example, in Vilaseca et al., Bioconjugate Chem., 4:515-520 (1993) ("Vilaseca"), which is hereby incorporated by reference.

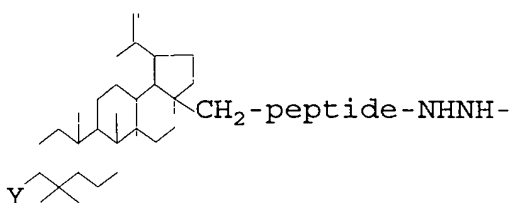
Following the reaction, the crude betulinol-bound carrier molecule product or the crude betulinol-antibody conjugate product is isolated, such as by precipitation with butanol followed by centrifugation or filtration. Purification of the precipitate can be effected, for example, by chromatography.

The carrier molecule can be prepared by the method described in Vilaseca, which is hereby incorporated by reference. Briefly, the resin-bound protected nonapeptide Fmoc-Gly₃-[Lys(*t*-Boc)]₅-Gly-OCH₂-PAM resin is synthesized by standard fluorenylmethyloxycarbonyl ("Fmoc") techniques from a *t*-Boc-Gly-OCH₂-PAM ((phenylacetamido)methyl resin) on an automated peptide synthesizer. The protected nonapeptide is then deprotected with trifluoroacetic acid ("TFA") and reacted with *t*-Boc-Ser(Bzl)-OSu to produce Fmoc-Gly₃-[Lys(*t*-Boc-Ser(Bzl))]₅-Gly-OCH₂-PAM. Deprotection with piperidine in DMF followed by deprotection with TFA and reaction with *t*-Boc-NHOCH₂COOSu yields *t*-Boc-NHOCH₂CO-Gly₃-[Lys(*t*-Boc-Ser(Bzl))]₅-Gly-OCH₂-PAM. Treatment of this material with TFA and then with a mixture of TFA and trifluoromethanesulfonic acid produces the carrier molecule.

The present invention also relates to a betulinol-antibody conjugate having the formula:



A is a moiety having the formula:

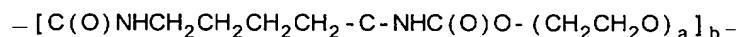


Y is a hydroxy group, an alkoxy group, or an alkanoyloxy group, suitable examples of which include those described above, and n is an integer from 1 to 100, preferably from 30 to 50.

The spacer moiety is functionalized with groups capable of bonding with the -NHNH- group of the A moiety. Each of the moieties A are attached to the spacer.

Each A can be incorporated into the backbone of the spacer, or, alternatively, each A can be attached to the spacer backbone as a pendant group.

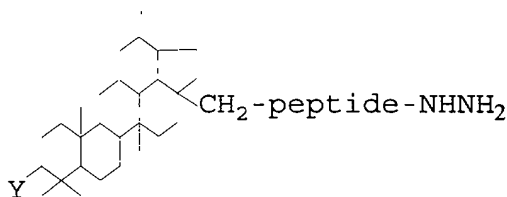
For example, the -spacer-(A)_n moiety can have the formula:



A

where a is an integer from 1 to 100, and b is an integer equal to n. Alternatively, the spacer can be a diamine derivative of polyethylene glycol having 2-(pyridyldithio)-propionyl and N-hydroxysuccinimide ester groups bonded thereto, such as those described in Haselgrubler et al., Bioconjugate Chem., 6:242-248 (1995) ("Haselgrubler"), which is hereby incorporated by reference. Another spacer suitable for use in practicing the present invention is a branched form of polyethylene glycol propionic acid N-hydroxysuccinimide ester, such as a monomethoxypoly(ethylene glycol)-propionic acid N-hydroxysuccinimide ester. This and other branched forms of polyethylene glycol propionic acid N-hydroxysuccinimide ester are described in Senter et al., Bioconjugate Chem., 6:389-394 (1995) ("Senter"), which is hereby incorporated by reference.

The betulinol-antibody conjugates described in the preceding paragraphs can be prepared by providing a crosslinker having a first reactive terminus and one or more second reactive termini. The first reactive terminus is reacted with an antibody, and one or more of the one or more second reactive termini is reacted with a hydrazide having the formula:



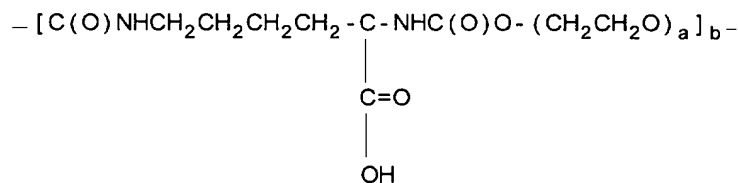
The hydrazide can be prepared by the methods described above.

Suitable crosslinkers for the practice of the present invention include molecules which contain functional groups capable of forming covalent bonds with an antibody and with the hydrazide. The first terminus is typically an amino group (capable of reacting with the antibody's carboxy terminus) or a hydroxyl, an aldehyde, or a

carboxylic acid group (capable of reacting with the antibody's amino terminus). The crosslinker can be a polymer containing pendant groups having the required reactivity.

One suitable crosslinker is poly(polyethylene glycol-lysine), which has the formula:

5



The poly(polyethylene glycol-lysine) can be prepared from lysine and polyethylene glycol by the methods described in Vilaseca; Poiani et al., Bioconjugate Chem., 5:621-630 (1994); Nathan et al., Bioconjugate Chem., 4:54-62 (1993); Nathan et al., Macromolecules, 25:4476-4484 (1992); and Nathan et al., Am. Chem. Soc. Polym. Preprints, 31:213-214 (1990), which are hereby incorporated by reference.

Other suitable crosslinkers are diamine derivatives of polyethylene glycol having 2-(pyridyldithio)-propionyl and N-hydroxysuccinimide ester groups bonded thereto, such as those described in Haselgrubler, which is hereby incorporated by reference. Another crosslinker suitable for use in practicing the present invention is a branched form of polyethylene glycol propionic acid N-hydroxysuccinimide ester, such as a monomethoxypoly(ethylene glycol)-propionic acid N-hydroxysuccinimide ester. Further description of and methods for preparing these polyethylene glycol propionic acid N-hydroxysuccinimide esters is provided in Senter, which is hereby incorporated by reference.

The hydrazide can be prepared by the methods described above.

Reaction of the first reactive terminus of the crosslinker with the antibody is typically carried out in an inert solvent, such as dimethyl sulfoxide ("DMSO"), by stirring the reaction mixture at a temperature from about 19 °C to about 25 °C, preferably about 19°C, for from about 60 minutes to about 120 minutes, preferably for about 70 minutes. Suitable antibody:crosslinker molecule molar ratios range from about 1:1.5 to about 1:12. Further details regarding this reaction are described, for example, in Haselgrubler, which is hereby incorporated by reference.

Reaction of the second reactive terminus of the crosslinker with the hydrazide is typically carried out in an inert solvent, such as DMSO, by stirring the reaction mixture at a temperature from about 19 °C to about 25 °C, preferably about 19 °C for from about 60 minutes to about 120 minutes, preferably for about 70 minutes. The number of hydrazide moieties which react with each crosslinker molecule (and, thus, the number of A moieties attached to the spacer) depends primarily on the molar ratio of hydrazide to crosslinker. Suitable hydrazide:crosslinker molecule molar ratios range from about 1:1.5 to about 1:12. Further details regarding this reaction are described, for example, in Haselgrubler, which is hereby incorporated by reference.

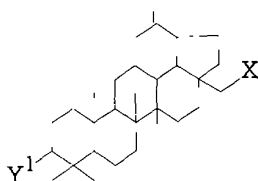
The reaction can be carried out in any order. Thus, the first reactive terminus can be coupled to the antibody, and the second reactive termini of the resulting antibody-crosslinker product can then be reacted with the hydrazide. Alternatively, the hydrazide can be reacted with the second reactive termini of the crosslinker, and the first reactive terminus of the resulting hydrazide-crosslinker complex can then be reacted with the antibody. A simultaneous, one pot reaction of the crosslinker, antibody, and hydrazide is also contemplated, although purification of the betulinol-antibody conjugate may be more difficult.

Following each reaction, the crude hydrazide-crosslinker intermediate or the crude antibody-crosslinker intermediate can be isolated, such as by precipitation with butanol. In addition, the intermediate hydrazide-crosslinker or antibody-crosslinker can also be purified, for example, by chromatography. Alternatively the crude hydrazide-crosslinker intermediate or the crude antibody-crosslinker intermediate can be reacted with the antibody or hydrazide, respectively, without purification.

The crude betulinol-antibody conjugate produced by the above-described process can be isolated such as by precipitation with butanol. In addition, the isolated betulinol-antibody conjugate can also be purified, for example, by chromatography.

The present invention also relates to a method of treating cancer by administering to a cancer patient an effective amount of a betulinol derivative.

Suitable betulinol derivatives include betulonic aldehyde. They also include compounds having the formulae:



where X and Y¹ are each independently selected from the group consisting of a hydroxy group, an alkoxy group, an alkanoyloxy group, a -peptide-antibody-OH moiety, and
5 -peptide-NHNH-C(O)-antibody-OH moiety, such as betulinol dimethyl ether and betulinic acid diacetate. Other suitable betulinol derivatives include the betulinol-antibody conjugates of the present invention. In each of these betulinol derivatives, HO-antibody-H is an antibody targeted to a site to be treated in the patient. Suitable antibodies include those cited above.

10 The betulinol derivatives can be administered orally, parenterally, subcutaneously, intravenously, intramuscularly, intraperitoneally, by intranasal instillation, by intracavitary or intravesical instillation, intraocularly, intraarterially, intralesionally, or by application to mucous membranes, such as, that of the nose, throat, and bronchial tubes. They may be administered alone or with pharmaceutically or
15 physiologically acceptable carriers, excipients, or stabilizers, and can be in solid or liquid form, such as tablets, capsules, powders, solutions, suspensions, or emulsions.

The solid unit dosage forms can be of the conventional type. The solid form can be a capsule, such as an ordinary gelatin type containing the betulinol derivative and a carrier, for example, lubricants and inert fillers, such as lactose, sucrose, or
20 cornstarch. In another embodiment, these betulinol derivatives can be tableted with conventional tablet bases, such as lactose, sucrose, or cornstarch, in combination with binders, like acacia, cornstarch, or gelatin, disintegrating agents, such as cornstarch, potato starch, or alginic acid, and lubricants, like stearic acid or magnesium stearate.

The betulinol derivatives may also be administered in injectable dosages
25 by solution or suspension of these materials in a physiologically acceptable diluent with a pharmaceutical carrier. Such carriers include sterile liquids, such as water and oils, with or without the addition of a surfactants, adjuvants, excipients, or stabilizers. Illustrative oils are those of petroleum, animal, vegetable, or synthetic origin, for example, peanut oil,

For use as aerosols, the betulinol derivative in solution or suspension may be packaged in a pressurized aerosol container together with suitable propellants, for example, hydrocarbon propellants like propane, butane, or isobutane, and with conventional adjuvants. The betulinol derivatives can also be administered in a non-pressurized form, such as in a nebulizer or atomizer.

10

Example 1 -- Preparation of Betulinol Biacetate

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20

30

Table 2
Effect of Betulinol-Acetic Anhydride Mole Ratio
on Product Outcome and Purity

Parameter	1:20	1:30	1:40	1:50
Main Substance Purity, %	94.6	93.2	95.3	96.0
Mass Contents of Hydroxyl Groups, %	6.9	6.8	7.1	7.1
Melting Temperature (°C)	208-210	207-209	208-210	207-209
Actual Outcome, %	95.0	95.2	95.1	96.0

Since increasing betulinol-acetic anhydride mole ratio was proven to noticeably affect neither the yield nor the purity of the final product, all subsequent experiments were conducted at the fixed mole ratio of 1:20. Increasing the etherification time did not produce any considerable effect on the outcome and purity of the biacetate ether (See Table 3).

Table 3
Effects of Altering the Etherification Time and Effect on the Yield and Purity of BBA

Time Etherification (min)	Ether Number (mg KOH/g)	Mass Contents of Hydroxyl Groups (%)	Main Substance Purity (%)	Actual Yield (%)
5	193	6.7	90.6	92.5
10	198	6.8	90.8	94.0
20	201	7.1	93.8	94.1
30	198	6.9	92.8	94.8
40	200	7.1	93.7	92.5
50	198	6.9	93.0	95.4
60	203	7.2	94.0	96.1

It was noticed that the quality of the "commercial" biacetate depended on the way it was extracted from the reaction mixture (See Table 4). The best results were obtained during Experiment 1 when hot water was stirred into the reaction mixture so that the BBA-water mass ratio was 1:6. The reaction mixture was then cooled to 110-120°C, and the resulting residue was then filtered and washed with hot water. In Sample 3, addition of water to the reaction mixture after it had completely cooled off and crystalline residue had formed proved to slightly decrease the mass contents of the main substance and cause deterioration of its visual appearance.

Table 4
BBA Extraction Results

BBA Parameters ^a				Mass BBA Contents	Method of Extraction
AN	SN	EN	-OH		
Experiment 1					
7.2	205.6	198.4	7.0	93.9	poured reaction mixture into hot water (110-120°C)
Experiment 2					
11.2	200.5	188.5	6.9	93.8	poured reaction mixture onto cold water (110-120°C)
Experiment 3					
4.0	197.4	193.4	6.7	90.8	poured reaction mixture into cold water after the residue had formed (20-30°C)

^a AN is Acid Number (mg KOH/g); SN is Saponification Number (mg KOH/g); EN is Ether Number (mg KOH/g); -OH, % is mass contents of hydroxyl groups.

Studies of betulinol biacetate solubility were conducted in order to determine the appropriate solvent for product crystallization and purification. The results of these studies are shown in Table 5.

Table 5
BBA Solubility at 20°C and Other Selected Temperatures
(mass % in organic solvents)

Solvent	BBA Mass Content, %, at 20 °C	T (°C)	BBA Mass Content, %, at T (°C)
Acetone	32	56	68
Hexane	15	69	52
Ethylacetate	53	77	100
Ethanol	2.8	78	18
Butanol	15	95	100
Isopropanol	6.5	82	72
Benzene	100		
Chloroform	100		
Dioxane	30	101	100
Dimethylsulfoxide	30	189	100
Toluene	100		

Of the solvents listed in Table 5, only acetone, ethylacetate, isopropanol and butanol were selected for crystallization experiments. Additional BBA crystallization and purification was observed to increase the biological activity of the product. For re-crystallization experiments, BBA with the acid number of 10-12 and purity of 90-93% was used. The results of such experiments are shown in Table 6.

Table 6
BBA Re-Crystallization

Solvent	Main Fraction		Remainder after Crystallization		
	Outcome %	BBA Mass Contents, %	Color	Yield %	BBA Mass Content, %
Acetone	52	92	yellowish	27.6	83
Ethylacetate	40	91	Yellowish	47.3	85.9
Isopropanol					
1st Crystallization	76	93.4	yellowish	11.4	86
2nd Crystallization	91.8	95.8	yellowish	7.5	89
Butanol					
1st Crystallization	83.9	95.8	white	9.3	88.3
2nd Crystallization	87.0	97.2	white	5.9	89

To obtain a representative sample for further medical testing, butanol was selected as a solvent. The BBA sample had a melting temperature of 217°C and BBA mass content of 97.0%.

Example 2 -- Preparation of Betulonic Aldehyde

Betulinol was placed in a thermostated reactor, and acetone, in an amount of 100-110 ml per gram of betulinol, was added with stirring. An oxidizing mixture of $\text{CrO}_3/\text{H}_2\text{SO}_4$ (molar ratio of 2:3, respectively) was then slowly poured into the reactor with stirring. The reaction mixture was brought to reflux and maintained at reflux for 2.5-3 hrs. The reaction mixture was then cooled and water was added, resulting in the formation of a sediment. The sediment was filtered and recrystallized from ethanol. The resulting solid contained 93-95% of betulonic aldehyde and melted at a temperature from 154-156°C. The yield of purified betulonic aldehyde was 65%.

Example 3 -- Preparation of Cornelon

Betulinol was dissolved in acetonitrile in a betulinol-to-acetonitrile mole ratio of 1:40. The solution was heated to 50°C and stirred for 20 minutes. The crystalline residue, designated as "Cornelon", was washed with acetonitrile, filtered, and dried at 60° C. Cornelon was obtained in a 80-95% yield and was analyzed by HPLC.

Example 4 -- Anti-carcinogenic Activity of Betulinol Biacetate and Betulonic Aldehyde

The anti-carcinogenic activity of betulinol biacetate and betulonic aldehyde was assessed using 117-120 gram white rats implanted with worker's carcinoma and 21-23 gram white mice with artificially transplanted Ehrlich's tumor.

Solutions of 2.5% betulonic aldehyde and 0.05% betulinol biacetate were prepared in 10% polyvinylpyrrolidone containing Tween-80 (a sorbitan mono-9-octadecenate poly(oxy-1,2-ethanediyl)) stabilizer.

Mice were injected with 0.1-0.2 ml of either betulinol biacetate or betulonic aldehyde solution daily, starting 24 hours after transplantation, for the following 5 days. Rats were injected with 1.2 ml of either betulinol biacetate or betulonic aldehyde solution daily, starting 24 hours after implantation, for the following 5 days. Animals in control groups received the same amount of a 10% solution of polyvinylpyrrolidone.

The anti-tumor effect of betulinol acetate or betulonic aldehyde was determined by measuring the volume of the tumor on the 10th day after implantation. An average length of life ("ALL") was calculated for each of the deceased animals. In addition, the percentage of cured rats was also determined.

The volume of the tumor was measured and calculated as a multiple of the quadrate of its similar diameter by the greater diameter. Thus, the effect was expressed as a ratio ("E/C"), in percent, of the tumor volume in rats treated with betulinol acetate or betulonic aldehyde ("E") and the tumor volume in control rats ("C"). The effect of betulinol acetate or betulonic aldehyde on ALL was evaluated the same way.

A total of 155 mice and 142 rats were used for these experiments. The experimental results are shown in Table 7.

TABLE 7
Anticarcinogenic Effect of Betulinol Diacetate and
Betulon Aldehyde

WALKER-CARCINOMA (carcinosarcoma) (28 Rats/Group)

Fraction Injected (mg/kg body weight)	Dose/day	ALL ¹ (days)	% cured	% of control ²
<u>Betulinol diacetate</u>				
Group 1	204.6	28.5	50.0	131.3
Group 2	106.9	43.5	67.0	200.5
Control Group	0.0	21.7	0.0	100%
<u>Betulon aldehyde</u>				
Group 1	102.6	26.5	33.0	122.1
Control Group	0.0	21.7	0.0	100.0

EHRlich-LETTRE CARCINOMA (17 Mice/Group)

Fraction Injected (mg/kg body weight)	Dose/day	ALL ¹ (days)	% of control
<u>Betulon aldehyde</u>			
Group 1	206.7	12.5	118.0
Group 2	197.0	10.5	99.1
Group 3	98.0	11.0	103.7
Control Group	0.0	10.6	100.0

¹ALL – Average length of life

²Cured rats lived over two months after implantation of sarcoma.

5

It was found that the tested substances showed high anti-carcinogenic activity. On the 10th day after the injection, the rate of the tumor growth was inhibited as much as 55.2% of the control group, by betulinol biacetate and 31.2% by Betulon aldehyde. Further, many animals showed complete disappearance of the tumor and total recovery.

10

Example 5 -- Hypothetical Conjugation of the Betulinol with Pentapeptide

N,N'-dicyclohexylcarbodiimide ("DCC") (206 mg) and a pentapeptide, gly-ala-leu-gly-leu, (360 mg) will be dissolved in 30 ml of DMF. The DMF solution will then be added to betulinol (499 mg). The mixture will be stirred for 3 days at 4°C. Two
5 ml of ice water will be added, and the precipitate which forms will be removed by filtration. The filtrate will be evaporated and subjected to chromatography on a silica gel column (3x30 cm, YMC-Gel, SIL60, 350/250 mesh) with chloroform:methanol (4:1), to isolate the pentapeptide ester derivative of betulinol (expected yield:500 mg). The product will be analyzed by preparative thin layer chromatography on silica gel-coated
10 glass plates eluted with a mixture of chloroform-methanol-water (120:20:1, v/v/v), and by amino acid analysis. The major fraction containing the betulinol-peptide conjugate will be utilized for further linking with an antibody.

Example 6 -- Hypothetical Preparation of Betulinol-Antibody Conjugate

15 The monoclonal antibody will be succinylated as follows. 10 mg of the antibody will be dissolved in 0.1 ml of water, and the pH will be adjusted to 7.5. Succinic anhydride (0.068 mmole) will be added while maintaining the pH at 7.5. Another aliquot of 0.068 mmole of succinic anhydride will be added, and the solution will be extensively dialyzed against phosphate buffered saline ("PBS") buffer.

20 The betulinol-pentapeptide (20 μ mole, in DMF) will be mixed with 50 mg of the succinylated antibody and 7.5 mg of 1-ethyl-3-(3-dimethylaminopropyl) carbodiimide hydrochloride. The mixture will be incubated overnight at 25°C. Any unconjugated drug present will be removed by treating the reaction mixture with activated charcoal (0.3 mg/mg protein) for 1 hr at 4°C. The mixture will be extensively dialyzed
25 against 10 mM phosphate buffer, pH 7.2, containing 0.15 M NaCl, to give a betulinol-pentapeptide-antibody conjugate. The conjugate will be purified by HPLC and characterized for its homogeneity and properties. The conjugates will be further characterized by nuclear magnetic resonance and by sodium dodecyl sulfate polyacrylamide gel electrophoresis ("SDS-PAGE").

Example 7 -- Hypothetical Preparation of Betulinol-Antibody Conjugate

DCC (206 mg) will be added to a solution of betulinol (499 mg) and tetrapeptide (360 mg) in 30 mg of DMF. The mixture will be stirred at 4°C for 3 days. Ice-water (2 ml) will then be added to generate a precipitate, which is then removed by
5 filtration. The filtrate will then be evaporated, and the residue will be subjected to medium pressure chromatography on a silica gel column (3x30 cm, YME-GEL, SIL60, 350/250 mesh) with chloroform-methanol (4:1 to 1:1). The tetrapeptide ester derivative of betulinol is isolated as a powder (500 mg) by evaporation of the solvent, treatment with ethyl acetate and filtration.

10 Hydrazine hydrate (500 mg) will be mixed with a solution of the tetrapeptide ester derivative of betulinol (418mg) in 20 ml of DMF, and the mixture will be stirred at room temperature for 5 days. A small amount of precipitate which forms will be removed by centrifugation, and the mixture will be treated with 50 ml of ethanol. The resulting precipitate (a belulinol tetrapeptide hydrazide derivative will be collected
15 by filtration and dried under reduced pressure.

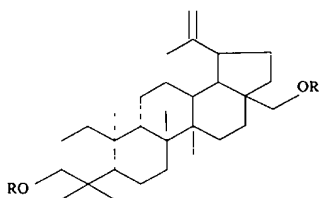
p-Nitrophenyl iodoacetate (61 mg) will be added to a solution of the belulinol tetrapeptide hydrazide derivative (100 mg) in DMF (2 ml), and the mixture will be stirred at room temperature for 19 hr. in the dark. The mixture is then treated with ethyl acetate (30 ml), which causes a precipitate to form. The precipitate will be collected
20 by centrifugation and dried under reduced pressure to give the iodoacetylhydrazide derivative of the betulinol tetrapeptide (105 mg).

A solution of the iodoacetylhydrazide derivative of the betulinol tetrapeptide in DMF (48.8 mg/ml) will be added to a solution of antibody in 0.1 M Tris-HCl buffer (pH 8.0, containing 0.1 M NaCl) (8.27 mg/ml), and the mixture will be
25 allowed stand at 25°C for 17 hr. The mixture will then extensively dialyzed against 10 mM PBS to give the betulinol-antibody conjugate.

Although the invention has been described in detail for the purpose of illustration, it is understood that such detail is solely for that purpose, and variations can be made therein by those skilled in the art without departing from the spirit and scope of
30 the invention which is defined by the following claims.

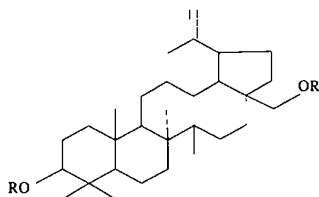
WHAT IS CLAIMED:

1. A diether having the formula:



wherein R is an alkyl group.

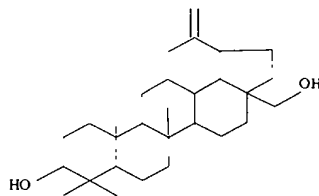
2. A diether according to claim 1, wherein R is methyl.
3. A method of synthesizing a diether having the formula:



wherein R is alkyl,

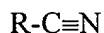
said method comprising:

providing a dialcohol having the formula:



and

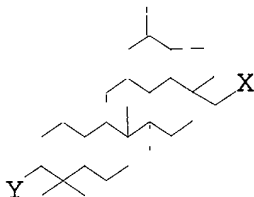
alkylating the dialcohol with a nitrile having the formula:



under conditions effective to form the diether.

4. A method according to claim 3, wherein R is methyl.
5. A method according to claim 3, wherein the dialcohol and the nitrile, respectively, are present in a mole ratio of from about 1:20 to about 1:60.
6. A method according to claim 3, wherein said alkylating is carried out at a temperature of from about 30°C to about 70°C.
7. A method of preparing betulonic aldehyde comprising:
oxidizing betulinol with chromium anhydride in acetone in the presence of sulfuric acid under conditions effective to produce betulonic aldehyde.
8. A method according to claim 7, wherein the betulinol and acetone, respectively, are present in a weight ratio of from about 1:100 to about 1:110.
9. A method according to claim 7, wherein the chromium anhydride and sulfuric acid, respectively, are present in a molar ratio of from 9:10 to about 10:9.
10. A method according to claim 7 further comprising, after said oxidizing:
cooling the reaction mixture; and
adding water to the reaction mixture, whereby a sediment containing betulonic aldehyde forms.

11. A method according to claim 10 further comprising:
recrystallizing the sediment.
12. A compound having the formula:



wherein

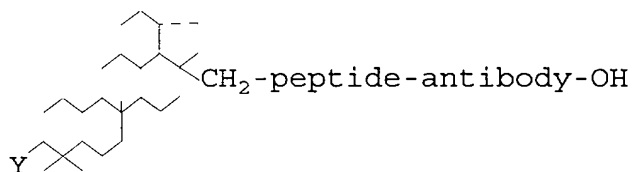
X or Y is a -peptide-Q moiety and the other of X and Y is a hydroxy group, an alkoxy group, an alkanoyloxy group, or a -peptide-Q moiety;

Q is a hydroxy group, a -NHNH₂ moiety, an -NHNH-C(O)CH₂Hal moiety, an -antibody-OH moiety, or an -NHNH-C(O)-antibody-OH moiety; and

Hal is a halogen.

13. A compound according to claim 12, wherein -peptide- is a pentapeptide.
14. A compound according to claim 13, wherein the pentapeptide is -Gly-Ala-Leu-Gly-Leu-.
15. A compound according to claim 12, wherein -peptide- is a tetrapeptide.
16. A compound according to claim 15, wherein the tetrapeptide is -Leu-Ala-Leu-Ala-.

17. A method of producing a betulinol-antibody conjugate having the formula:

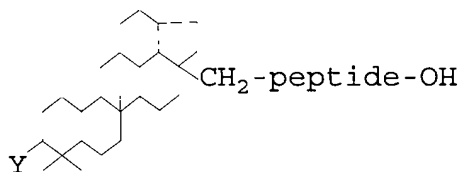


wherein

Y is a hydroxy group, an alkoxy group, or an alkanoyloxy group,

said method comprising:

providing a betulinol peptide having the formula:



and

converting the betulinol peptide with an antibody having the formula H-antibody-OH under conditions effective to produce the betulinol-antibody conjugate.

18. A method according to claim 17, wherein -peptide- is a pentapeptide.

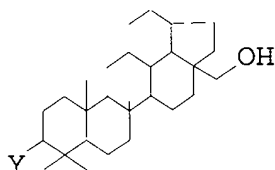
19. A method according to claim 18, wherein the pentapeptide is -Gly-Ala-Leu-Gly-Leu-.

20. A method according to claim 17, wherein
-peptide- is a tetrapeptide.

21. A method according to claim 20, wherein the tetrapeptide is
-Leu-Ala-Leu-Ala-.

22. A method according to claim 17, wherein said providing the
betulinol peptide comprises:

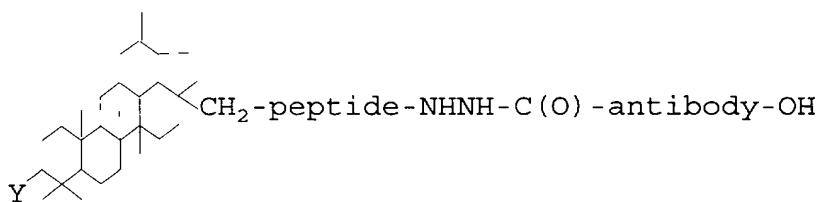
providing a compound having the formula:



and

converting the compound with a peptide having the formula
H-peptide-OH under conditions effective to produce the betulinol peptide.

23. A method of producing a betulinol-antibody conjugate having the
formula:

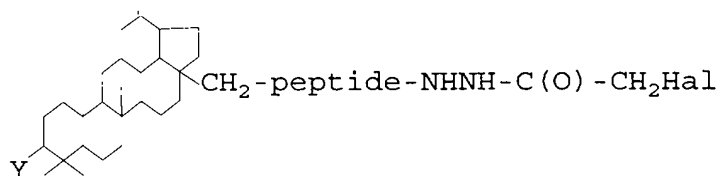


wherein

Y is a hydroxy group, an alkoxy group, or an alkanoyloxy
group,

said method comprising:

providing a haloacetylhydrazide having the formula:



wherein

Hal is a halogen

and

converting the haloacetylhydrazide with an antibody having the formula H-antibody-OH under conditions effective to produce the betulinol-antibody conjugate.

24. A method according to claim 23, wherein Hal is I.

25. A method according to claim 23, wherein
-peptide- is a pentapeptide.

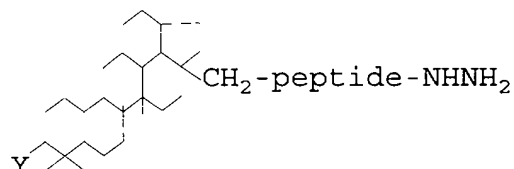
26. A method according to claim 25, wherein the pentapeptide is
-Gly-Ala-Leu-Gly-Leu-.

27. A method according to claim 23, wherein
-peptide- is a tetrapeptide.

28. A method according to claim 27, wherein the tetrapeptide is
-Leu-Ala-Leu-Ala-.

29. A method according to claim 23, wherein said providing a haloacetylhydrazide comprises:

providing a hydrazide having the formula:

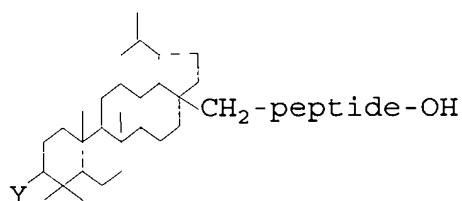


and

converting the hydrazide with a p-nitrophenyl haloacetate under conditions effective to produce the haloacetylhydrazide.

30. A method according to claim 29, wherein said providing a hydrazide comprises:

providing a betulinol peptide having the formula:

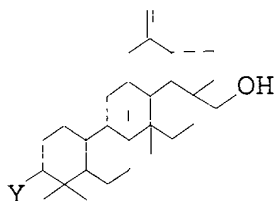


and

converting the betulinol peptide with hydrazine hydrate under conditions effective to produce the hydrazide.

31. A method according to claim 30, wherein said providing the betulinol peptide comprises:

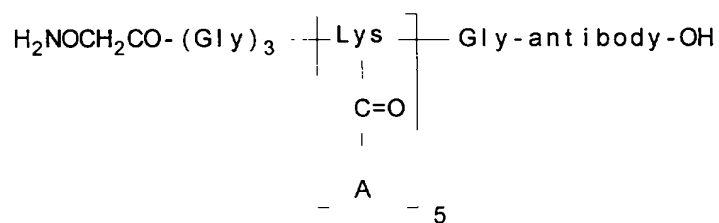
providing a compound having the formula:



and

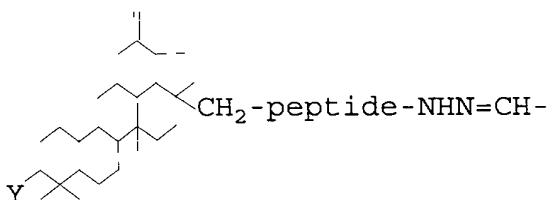
converting the compound with a peptide having the formula
H-peptide-OH under conditions effective to produce the betulinal peptide.

32. A betulinal-antibody conjugate having the formula:



wherein

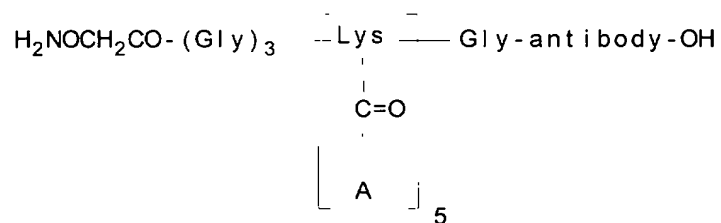
A are independently selected from a -CHO group or a
moiety having the formula:



provided that at least one of A is not -CHO; and

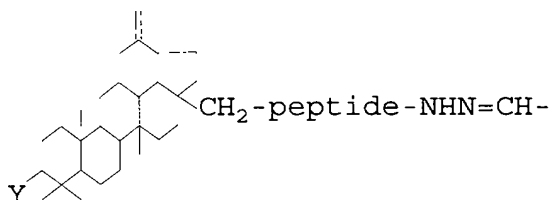
Y is a hydroxy group, an alkoxy group, or an alkanoyloxy group.

33. A method of producing a betulinal-antibody conjugate having the
formula:



wherein

A are independently selected from a -CHO group or a moiety having the formula:

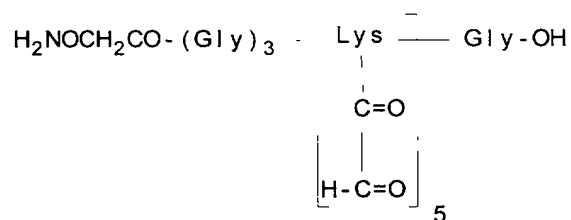


provided that at least one of A is not -CHO; and

Y is a hydroxy group, an alkoxy group, or an alkanoyloxy group,

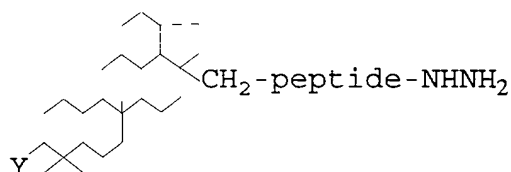
said method comprising:

providing a carrier molecule having the formula:



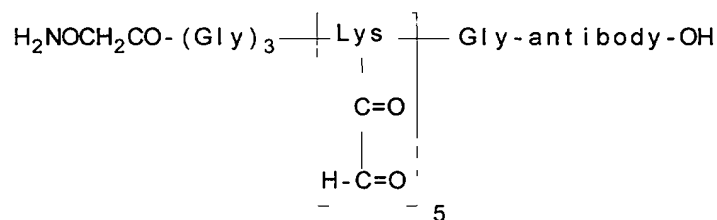
and

converting the carrier molecule with a hydrazide having the formula:



and an antibody having the formula H-antibody-OH under conditions effective to produce the betulinol-antibody conjugate.

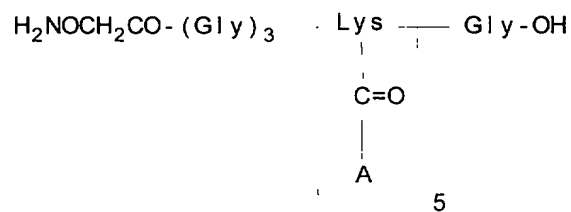
34. A method according to claim 33, wherein said converting the carrier molecule comprises:
- reacting the carrier molecule with the antibody under conditions effective to produce an antibody-bound carrier molecule having the formula:



and

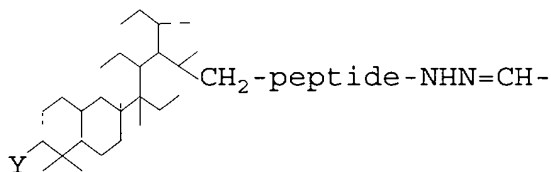
converting the antibody-bound carrier molecule with the hydrazide under conditions effective to produce the betulinol-antibody conjugate.

35. A method according to claim 33, wherein said converting the carrier molecule comprises:
- reacting the carrier molecule with the hydrazide under conditions effective to produce a betulinol-bound carrier molecule having the formula:



wherein

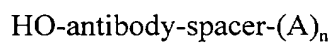
at least one A is a moiety having the formula:



and

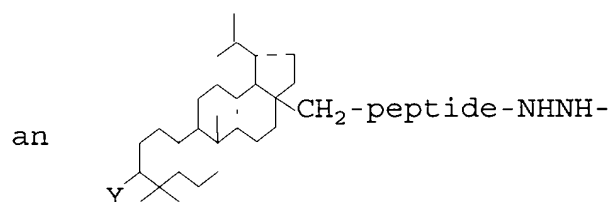
converting the betulinol-bound carrier molecule with the antibody under conditions effective to produce the betulinol-antibody conjugate.

36. A betulinol-antibody conjugate having the formula:



wherein

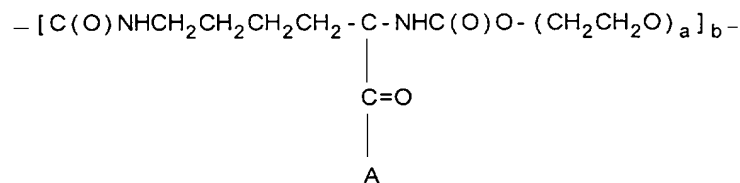
A is a moiety having the formula:



Y is a hydroxy group, an alkoxy group, or an alkanoyloxy group; and

n is an integer from 1 to 100.

37. A betulinol-antibody conjugate according to claim 36, wherein -spacer-(A)_n has the formula:



wherein

a is an integer from 1 to 100 and

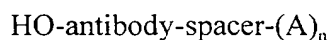
b is an integer equal to n.

38. A betulinol-antibody conjugate according to claim 36, wherein spacer is a diamine derivative of polyethylene glycol having 2-(pyridyldithio)-propionyl and N-hydroxysuccinimide ester groups bonded thereto.

39. A betulinol-antibody conjugate according to claim 36, wherein spacer is a branched form of polyethylene glycol propionic acid N-hydroxysuccinimide ester.

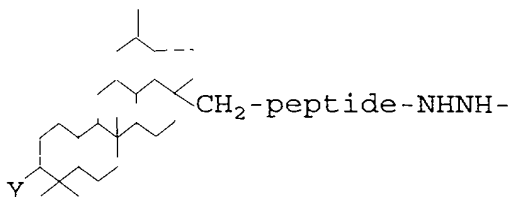
40. A betulinol-antibody conjugate according to claim 39, wherein the branched form of polyethylene glycol propionic acid N-hydroxysuccinimide ester is a monomethoxypoly(ethylene glycol)-propionic acid N-hydroxysuccinimide ester.

41. A method of producing a betulinol-antibody conjugate having the formula:



wherein

A is a moiety having the formula:



Y is a hydroxy group, an alkoxy group, or an alkanoyloxy group; and

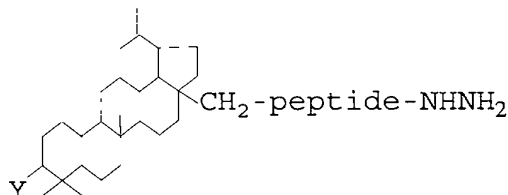
n is an integer from 1 to 100,

said method comprising:

providing a crosslinker having a first reactive terminus and one or more second reactive termini;

reacting an antibody with the first reactive terminus; and

reacting a hydrazide having the formula:

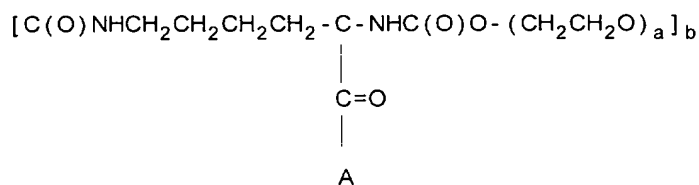


with one or more of the one or more second reactive termini under conditions effective to produce the betulinol-antibody conjugate.

42. A method according to claim 41, wherein the first reactive terminus is selected from the group consisting of a hydroxy group, an aldehyde group, and a carboxyl group.

43. A method according to claim 41, wherein each of the one or more second reactive termini are independently selected from the group consisting of a hydroxy group, an aldehyde group, and a carboxyl group.

44. A method according to claim 41, wherein -spacer-(A)_n has the formula:



wherein

a is an integer from 1 to 100 and

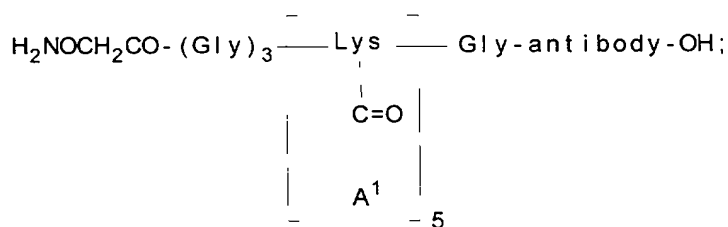
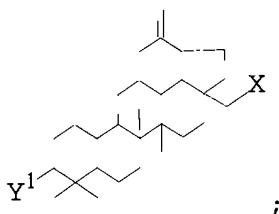
b is an integer equal to n.

45. A method according to claim 41, wherein spacer is a diamine derivative of polyethylene glycol having 2-(pyridyldithio)-propionyl and N-hydroxysuccinimide ester groups bonded thereto.

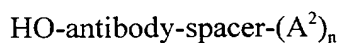
46. A method according to claim 41, wherein spacer is a branched form of polyethylene glycol propionic acid N-hydroxysuccinimide ester.

47. A method according to claim 46, wherein the branched form of polyethylene glycol propionic acid N-hydroxysuccinimide ester is a monomethoxypoly(ethylene glycol)-propionic acid N-hydroxysuccinimide ester.

48. A method of treating cancer comprising:
administering to a cancer patient an effective amount of a compound selected from the group consisting of betulonic aldehyde and compounds having the formulae:

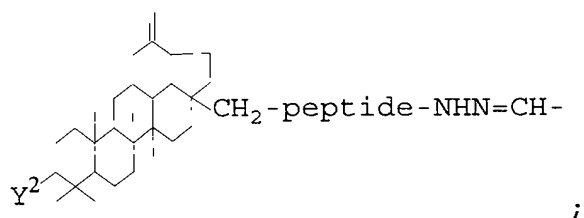


and

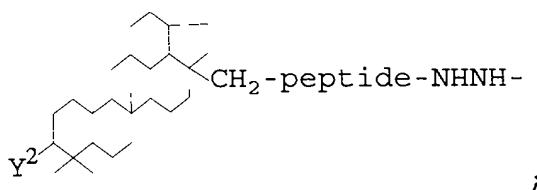


wherein

A¹ is a moiety having the formula:



A² is a moiety having the formula:



n is an integer from 1 to 100;

X and Y¹ are each independently selected from the group consisting of a hydroxy group, an alkoxy group, an alkanoyloxy group, and a -peptide-NHNH-C(O)-antibody-OH moiety;

Y² is selected from the group consisting of a hydroxy group, an alkoxy group, and an alkanoyloxy group; and

HO-antibody-H is an antibody targeted to a site to be treated in the patient.

49. A method according to claim 48, wherein the compound is betulinal diacetate.

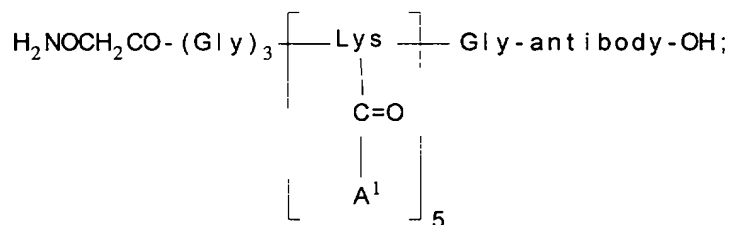
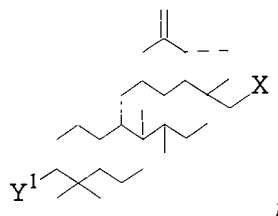
50. A method according to claim 48, wherein the compound is betulonic aldehyde.

51. A method according to claim 50, wherein the compound is betulinal dimethyl diether.

ABSTRACT OF THE DISCLOSURE

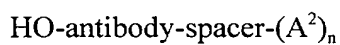
The present invention is directed to betulinol derivatives and betulinol-antibody conjugates having the formulae:

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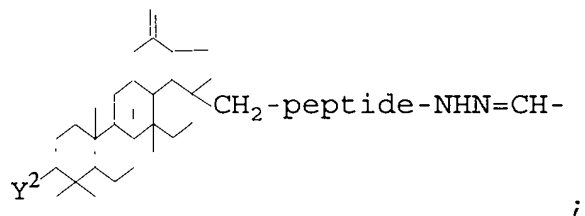
and

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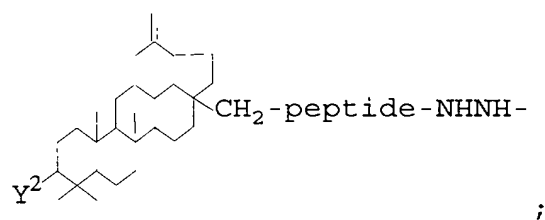
wherein

A¹ is a moiety having the formula:



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A² is a moiety having the formula:



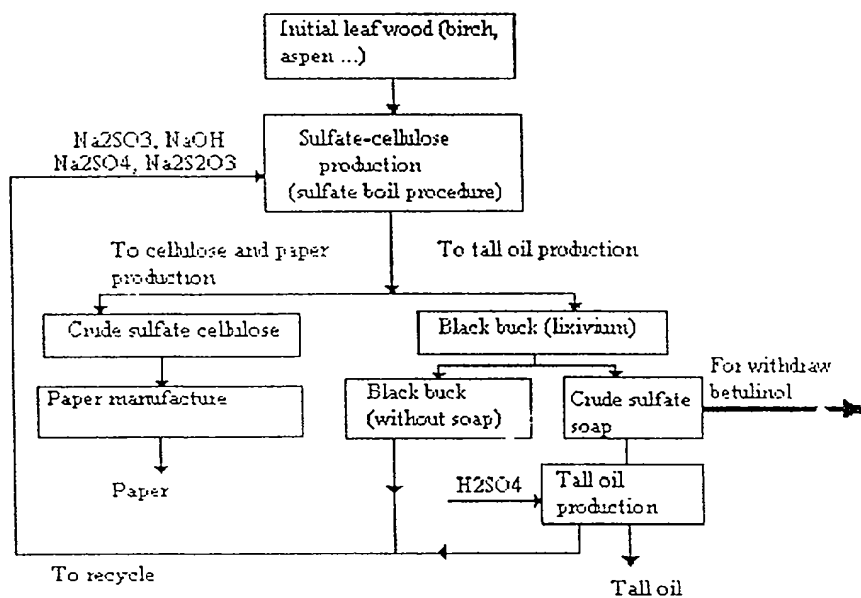
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and, in particular, betulinol dimethyl ether. Methods for making and using these derivatives and conjugates, as well as a method for making and using betulonic aldehyde, are also disclosed.

HO-antibody-H is an antibody

FIGURE 1



COMBINED DECLARATION FOR PATENT
APPLICATION AND POWER OF ATTORNEY
(Includes Reference to PCT International Applications)

ATTORNEY'S DOCKET NUMBER
19603/871 (CRF D-1792A)

As a below named inventor, I hereby declare that:

My residence, post office address and citizenship are as stated below next to my name.

I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled:

BETULINOL DERIVATIVES

the specification of which (check only one item below):

☒ is attached hereto.

☐ was filed as U.S. Patent Application Serial No. _____ on _____ and was amended on _____ (if applicable).

☐ was filed as PCT International Application Number _____ on _____ and was amended under PCT Article 19 on _____ (if applicable).

I hereby state that I have reviewed and understand the contents of the above-identified specifications, including the claims, as amended by any amendment referred to above.

I acknowledge the duty to disclose information which is material to the examination of this application in accordance with Title 37, Code of Federal Regulations, § 1.56(a).

I hereby claim foreign priority benefits under Title 35, United States Code, § 119 of any foreign application(s) for patent or inventor's certificate or of any PCT international application(s) designating at least one country other than the United States listed below and have also identified below any foreign application(s) for patent or inventor's certificate or any PCT international application(s) designating at least one country other than the United States of America filed by me on the same subject matter having a filing date before that of the application(s) of which priority is claimed:

PRIOR FOREIGN/PCT APPLICATION(S) AND ANY PRIORITY CLAIMS UNDER 35 U.S.C. 119:

COUNTRY (IF PCT, indicate "PCT")	APPLICATION NUMBER	DATE OF FILING (day, month, year)	PRIORITY CLAIMED UNDER 35 USC 119
United States	60/048,621	04-JUNE-1997	<input checked="" type="checkbox"/> YES <input type="checkbox"/> NO
			<input type="checkbox"/> YES <input type="checkbox"/> NO
			<input type="checkbox"/> YES <input type="checkbox"/> NO
			<input type="checkbox"/> YES <input type="checkbox"/> NO
			<input type="checkbox"/> YES <input type="checkbox"/> NO
			<input type="checkbox"/> YES <input type="checkbox"/> NO
			<input type="checkbox"/> YES <input type="checkbox"/> NO
			<input type="checkbox"/> YES <input type="checkbox"/> NO

**COMBINED DECLARATION FOR PATENT
APPLICATION AND POWER OF ATTORNEY (Continued)**
(Includes Reference to PCT International Applications)

ATTORNEY'S DOCKET NUMBER
19603/871 (CRF D-1792A)

I hereby claim the benefit under Title 35, United States Code, § 120 of any United States application(s) or PCT international application(s) designating the United States of America that is/are listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in that/those prior application(s) in the manner provided by the first paragraph of Title 35, United States Code, § 112, I acknowledge the duty to disclose material information as defined in Title 37, Code of Federal Regulations, § 1.56(a) which occurred between the filing date of the prior application(s) and the national or PCT International filing date of this application:

PRIOR U.S. APPLICATIONS OR PCT INTERNATIONAL APPLICATIONS DESIGNATING THE U.S. FOR BENEFIT UNDER 35 U.S.C. 120:

U.S. APPLICATIONS

STATUS (Check One)

U.S. APPLICATION NUMBER

U.S. FILING DATE

PATENTED

PENDING

ABANDONED

PCT APPLICATIONS DESIGNATING THE U.S.

**PCT
APPLICATION NO.**

**PCT
FILING DATE**

**U.S. SERIAL NUMBERS
ASSIGNED (if any)**

POWER OF ATTORNEY: As a named inventor, I hereby appoint the following attorney(s) and/or agent(s) to prosecute this application and transact all business in the Patent and Trademark Office connected therewith. **Michael L. Goldman, Registration No. 30,727, Karla M. Weyand, Registration No. 40,223; Peter Rogalskyj, Registration No. 38,601; Gunnar G. Leinberg, Registration No. 35,584; Dennis M. Connolly, Registration No. 40,964; Edwin V. Merkel, Registration No. 40,087**

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I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under section 1001 of Title 18 of the United States Code, and that such willful false statements may jeopardize the validity of the application or any patent issuing thereon.

**SIGNATURE OF INVENTOR 201
(UNSIGNED)**

**SIGNATURE OF INVENTOR 202
(UNSIGNED)**

**SIGNATURE OF INVENTOR 203
(UNSIGNED)**

DATE

DATE

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